6 colors

QUICK DOMING STARTER KIT

WHAT IS IN THE BOX?

✓ Two cans of fast drop resin, 500 g-1
✓ Set of 8 Vario Doses with red caps-2
✓ Set of 8 silver dispensing caps-3
✓ Set of 3 modular dispensing tubes-4
✓ Set of 6 dispensing needles-5

USER MANUAL & SETUP INSTRUCTION

1. Lay vinyl on a tray, use spray remount, magnetic stripes or masking tape to secure. Check flatness of the working tray with a level

2. Gently weed excess vinyl

3. Flatten the print with a pressure roller in order to prevent edge wings

4. Extend the telescopic cap by pulling top wings

5. Pull and remove the safety lock ring

6. Pour in the dispenser (resin first) equal amount of the two components using the print graduation or a separate precise digital scale

7. Close the dispenser with the cap (red) and lock

8. Shake the dispenser for 1 minute

9. Open the dispenser variodose

10. Apply the dispensing cap (silver)

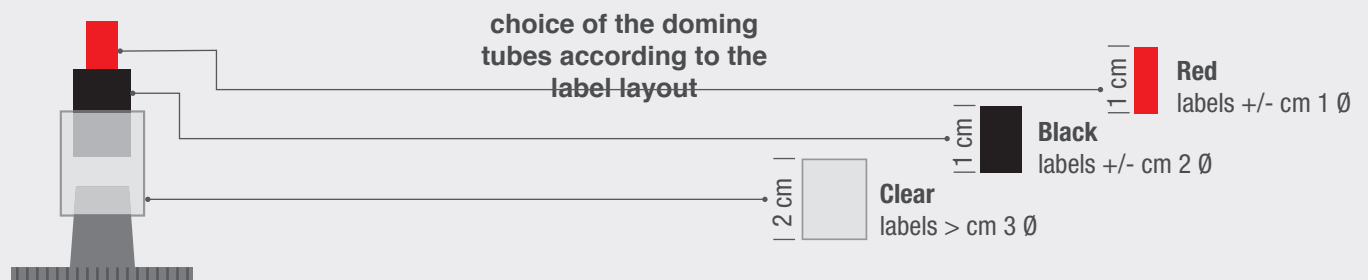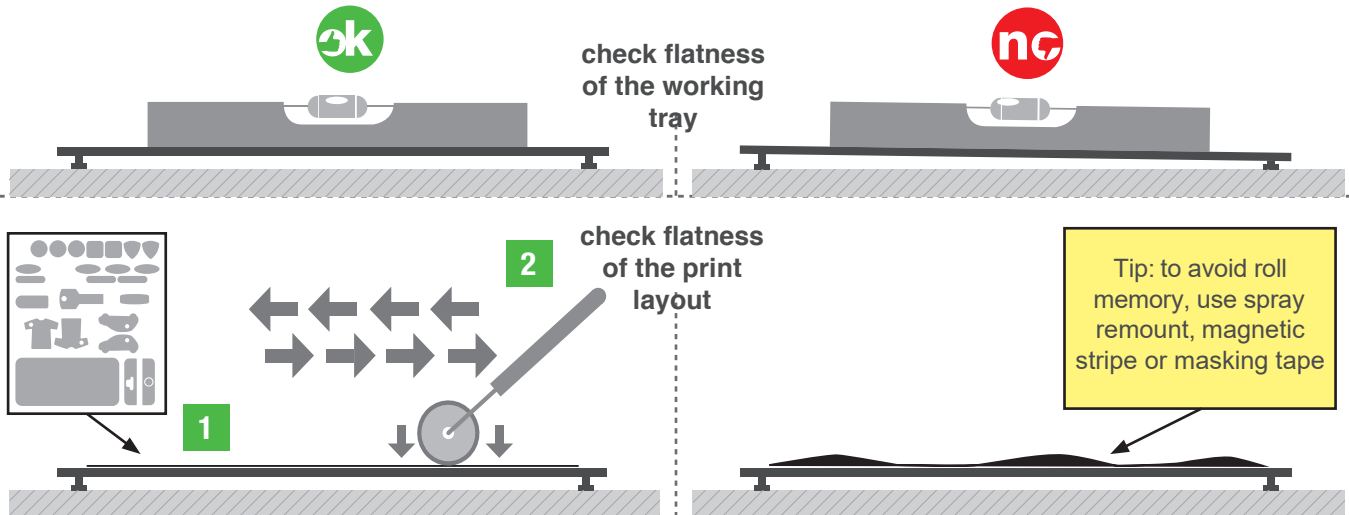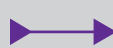11. Cut the top of the dispensing cap with scissors

12. Cut with scissors: 2 cm of clear tube and 1 cm of both black and red

13. Insert the three dispensing tubes in this order: 1) clear, 2) black, 3) red. Now you are ready to start doming the vinyl

HOW TO USE QUICK DOMING SYSTEM

6 colors

ok / **no** — check flatness of the working tray

1 / **2** — check flatness of the print layout

Tip: to avoid roll memory, use spray remount, magnetic stripe or masking tape

choice of the doming tubes according to the label layout

Red labels +/- cm 1 Ø — |1 cm|

Black labels +/- cm 2 Ø — |1 cm|

Clear labels > cm 3 Ø — |2 cm|

LEGEND

☐ self-adhesive vinyl thermo-adhesive   ☐ resin   ➤ doming path

ok / **no** — use as if you are writing very close to the film

1mm

doming path examples on regular shaped labels

AFTER FEW MINUTES

No drawing: dispense dots or lines only!

doming path example on lettering

AFTER FEW MINUTES

Leave empty space in proximity of sharpe corners